## TERT-AMYL ACETATE

Common Synonyms tert-Pentyl acetate		Watery liquid	Colorless to yellow	Banana odor			
		Floats on water. Flammable, irritating vapor is produced.					
Avoid cont Stay upwir Notify loca	nition sources a act with liquid a nd and use wate	and call fire departme and vapor. er spray to ``knock do llution control agencie	own" vapor.				
Fire	Flashback a Vapor may e Wear goggle Extinguish w Water may	FLAMMABLE. Flashback along vapor trail may occur. Vapor may explode if ignited in an enclosed area. Wear goggles and self-contained breathing apparatus. Extinguish with dry chemical, alcohol foam, or carbon dioxide. Water may be ineffective on fire. Cool exposed containers with water.					
Exposure	CALL FOR MEDICAL AID.						
·	VAPOR. Irritating to eyes, nose, and throat. If inhaled, will cause nausea, headache, or dizziness. Move to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen.						
	LIQUID. Irritating to skin and eyes. Remove contaminated clothing and shoes. Flush affected areas with plenty of water. IF IN EYES, hold eyelids open and flush with plenty of water.						
Water Pollution	Fouling to sl May be dan Notify local	TO AQUATIC LIFE IN VERY LOW CONCENTRATIONS. shoreline. ngerous if it enters water intakes. I health and pollution control officials. rators of nearby water intakes.					

### 1. CORRECTIVE RESPONSE ACTIONS Stop discharge Contain Collection Systems: Skim

- 2. CHEMICAL DESIGNATIONS 2. CHEMICAL DESIGNATIONS CG Compatibility Group: 34; Esters Formula: CH4COOC(CH4):CcH4 IMO/UN Designation: 3.3/1104 DOT ID No: 1104 CAS Registry No.: 625-16-1 NAERG Guide No.: 129 Standard Industrial Trade Classification: 51372 2.1 2.3 2.4
- 2.5
- 2.5 2.6 2.7
- 3. HEALTH HAZARDS
- 3.1 Personal Protective Equipment: Rubber gloves, chemical goggles or face shield, and lab coat. Organic vapor chemical cartridge respirator for less than 1000 ppm; self-contained breathing apparatus for greater than 1000 ppm.
- 3.2 Symptoms Following Exposure: INHALATION AND INGESTION: Irritates the mucous membrane, ses the central nervous system and is narcotic. Damage to kidney, liver, and lung can Ingestion may irritate gastro-intestinal tract. EYES: Irritation. SKIN: Irritation. depresses the ce
- 3.3 Treatment of Exposure: Call a physician. INHALATION: Remove from exposure. Administer oxygen if needed. EYES: Flush with water for at least 15 min. SKIN: Remove contaminated clothing and shoes. Wash with soap and water. Subsequent treatment is symptomatic and supportive in nature.
- 3.4 TLV-TWA: Not listed
- 3.5 TLV-STEL: Not listed.
- 3.6 TLV-Ceiling: Not listed.3.7 Toxicity by Ingestion: Currently not available
- 3.8 Toxicity by Inhalation: Currently not available
- 3.9 Chronic Toxicity: None
- 3.10 Vapor (Gas) Irritant Characteristics: Vapors cause a slight smarting of the eyes or respiratory system if present in high concentrations. The effect is temporary.
- 3.11 Liquid or Solid Characteristics: If spilled on clothing and allowed to remain may cause smarting and reddening of the skin.
- 3.12 Odor Threshold: 0.08 ppm
- 3.13 IDLH Value: Not listed. 3.14 OSHA PEL-TWA: Not listed.
- 3.15 OSHA PEL-STEL: Not listed
- 3.16 OSHA PEL-Ceiling: Not listed.
- 3.17 EPA AEGL: Not listed

#### 4. FIRE HAZARDS

- 4.1 Flash Point: (est) 79°F C.C.
- 4.2 Flammable Limits in Air: 1.00%-7.5%
- 4.3 Fire Extinguishing Agents: Water fog in conjuction with alcohol foam, dry chemical or carbon dioxide.
- 4.4 Fire Extinguishing Agents Not to Be Used: Water may be ineffective. 4.5
- Special Hazards of Combustion Products: When heated emits acrid fumes.
- 4.6 Behavior in Fire: When exposed to flames can react vigorously with oxidizing material.
- 4.7 Auto Ignition Temperature: (est) 715°F. 4.8 Electrical Hazards: Currently not
- available 4.9 Burning Rate: Currently not available
- 4.10 Adiabatic Flame Temperature: Currently not available
- 4.11 Stoichometric Air to Fuel Ratio: 45.2 (calc.)
- 4.12 Flame Temperature: Currently not available
- 4.13 Combustion Molar Ratio (Reactant to Product): 14.0 (calc.) ntration for
- 4.14 Minimum Oxygen Concentration Combustion (MOCC): Not listed

#### 5. CHEMICAL REACTIVITY

- 5.1 Reactivity with Water: No reaction 5.2 Reactivity with Common Materials: Not pertinent
- 5.3 Stability During Transport: Stable
- 5.4 Neutralizing Agents for Acids and Caustics: Not pertinent 5.5 Polymerization: Not pertinent
- 5.6 Inhibitor of Polymerization: Not pertinent

#### 6. WATER POLLUTION

- 6.1 Aquatic Toxicity: 65 ppm/96 hr/mosquito fish/TLm/turbid 120 ppm/48 hr/daphnia/TLm/24°C. 53 ppm/24 hr/brine shripm/TLm.
- 6.2 Waterfowl Toxicity: Currently not available
- 6.3 Biological Oxygen Demand (BOD): 53%, 5 days 62%, 10 days 70%, 15 days 80%, 20 days 6.4 Food Chain Concentration Potential:
- 6.5 GESAMP Hazard Profile: Not listed

#### 7.3 Inert Atmosphere: Currently not available 7.4 Venting: Currently not available

7.1 Grades of Purity: Data not available 7.2 Storage Temperature: Ambient

7. SHIPPING INFORMATION

- 7.5 IMO Pollution Category: C
- 7.6 Ship Type: 3
- 7.7 Barge Hull Type: Currently not available

## 8. HAZARD CLASSIFICATIONS

- 8.1 49 CFR Category: Flammable liquid
- 8.2 49 CFR Class: 3
- 8.3 49 CFR Package Group: III
- 8.4 Marine Pollutant: No
- 8.5 NFPA Hazard Classification:

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- Flammability (Red)..... Instability (Yellow).....
- 8.6 EPA Reportable Quantity: 5000 pounds
- 8.7 EPA Pollution Category: D
- 8.8 RCRA Waste Number: Not listed
- 8.9 EPA FWPCA List: Yes

#### 9. PHYSICAL & CHEMICAL PROPERTIES

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- 9.1 Physical State at 15° C and 1 atm: Liquid
- 9.2 Molecular Weight: 130.18
- **9.3 Boiling Point at 1 atm:** 256.5°F = 124.7°C = 397.9°K
- 9.4 Freezing Point: >-148°F = >-100°C = > 173°K
- 9.5 Critical Temperature: (est.) 609°F = 320.7°C = 593.9°K 9.6 Critical Pressure: 395 psia = 26.9 atm = 2.73
- MN/m<sup>2</sup> 9.7 Specific Gravity: 0.874 at 19°C
- 9.8 Liquid Surface Tension: (est.) 29.2 dynes/cm = 0.0292 N/m at 20°C
- 9.9 Liquid Water Interfacial Tension: 43.8 dynes/cm = 0.0438 N/m at 20°C 9.10 Vapor (Gas) Specific Gravity: 4.5
- 9.11 Ratio of Specific Heats of Vapor (Gas): (est.) > 1 ~ 1.1
- 9.12 Latent Heat of Vaporization: (est.) 126.6 Btu/lb = 70.3 cal/g = 2.94 X 10<sup>5</sup> J/kg
- **9.13 Heat of Combustion:** (est.) -14.402 Btu/lb = -8000 cal/g = -334.9 X 10<sup>5</sup> J/kg
- 9.14 Heat of Decomposition: Not pertinent
- 9.15 Heat of Solution: Not pertinent
- 9.16 Heat of Polymerization: Not pertinent
- 9.17 Heat of Fusion: Currently not available
- 9.18 Limiting Value: Currently not available
- 9.19 Reid Vapor Pressure: Currently not available

NOTES

# TERT-AMYL ACETATE

9.20 SATURATED LIQUID DENSITY		9.21 LIQUID HEAT CAPACITY		9.22 LIQUID THERMAL CONDUCTIVITY		9.23 LIQUID VISCOSITY	
Temperature (degrees F)	Pounds per cubic foot	Temperature (degrees F)	British thermal unit per pound-F	Temperature (degrees F)	British thermal unit inch per hour-square foot-F	Temperature (degrees F)	Centipoise
50 60 70 80 90 100 110 120 130 140 150 150 150 150 170 180 190 200 210	54,552 54,213 53,874 53,535 52,856 52,517 52,178 51,839 51,160 50,821 50,482 50,143 49,804 49,465 49,125	20	0.702	68	7.158	609	0.028

9.24 SOLUBILITY IN WATER		9.25 SATURATED VAPOR PRESSURE		9.26 SATURATED VAPOR DENSITY		9.27 IDEAL GAS HEAT CAPACITY	
Temperature (degrees F)	Pounds per 100 pounds of water	Temperature (degrees F)	Pounds per square inch	Temperature (degrees F)	Pounds per cubic foot	Temperature (degrees F)	British thermal unit per pound-F
	I N S O L U B L E	20 30 40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 190 200 210 220 230 240 250	-1.194 -1.747 -0.300 -0.853 0.593 0.040 0.513 1.066 1.620 2.173 2.726 3.279 3.833 4.386 4.939 5.492 6.045 6.599 7.152 7.705 8.258 8.812 9.365 9.918	55 60 65 70 75 80 80 90 95 100 105 110 115 120	0.00346 0.00394 0.00449 0.00582 0.00662 0.00754 0.00858 0.00977 0.01113 0.01267 0.01442 0.01642 0.01869	68	34.580