PROPIONIC ANHYDRIDE

CAUTIONARY RESPONSE INFORMATION Common Synonyms Sharp odor Methylacetic anhydride Propanoic anhydride Propionyl oxide Sinks and mixes slowly with water. Keep people away. Avoid contact with liquid Wear rubber overclothing (including gloves). Call fire department. Notify local health and pollution control agencies. Combustible. Extinguish with water, dry chemicals, alcohol foam, or carbon dioxide. Call for medical aid. **Exposure** LIQUID Will burn skin and eyes. Harmful if swallowed. Remove contaminated clothing and shoes. Flush affected areas with plenty of water. IF IN EYES, hold eyelids open and flush with plenty of water. IF SWALLOWED and victim is CONSCIOUS, have victim drink water DO NOT INDUCE VOMITING Dangerous to aquatic life in high concentrations. May be dangerous if it enters water intakes. Notify local health and wildlife officials. Water **Pollution** Notify operators of nearby water intakes

1. CORRECTIVE RESPONSE ACTIONS

Stop discharge

Collection Systems: Skim; Pump; Dredge
Chemical and Physical Treatment: Burn

2. CHEMICAL DESIGNATIONS

- CG Compatibility Group: 11; Organic
- anhydride Formula: (CH₃CH₂CO)₂O

- Formula: (CHECHECU)30 IMO/UN Designation: 8/2496 DOT ID No.: 2496 CAS Registry No.: 123-62-6 NAERG Guide No.: 156 Standard Industrial Trade Classification: 51377

3. HEALTH HAZARDS

- 3.1 Personal Protective Equipment: Organic canister mask; goggles or face shield; rubber gloves
 3.2 Symptoms Following Exposure: Inhalation causes irritation of eyes and respiratory tract. Contact
- with liquid causes burns of eyes and skin. Ingestion causes burns of mouth and stomach
- 3.3 Treatment of Exposure: INHALATION: move victim to fresh air; if breathing has stopped, give artificial respiration. EYES: immediately flush with plenty of water for at least 15 min.; get medical attention. SKIN: immediately flush with plenty of water for at least 15 min. INGESTION: give large amount of water, do NOT induce vomiting.
- 3.4 TLV-TWA: Not listed. 3.5 TLV-STEL: Not listed
- 3.6 TLV-Ceiling: Not listed.
- 3.7 Toxicity by Ingestion: Grade 1; $LD_{50} = 5$ to 15 g/kg; Grade 2; $LD_{50} = 0.5$ to 5 g/kg.
- 3.8 Toxicity by Inhalation: Currently not available.
- 3.9 Chronic Toxicity: Currently not available
- 3.10 Vapor (Gas) Irritant Characteristics: Vapors are moderately irritating such that personnel will not usually tolerate moderate or high concentrations.

 3.11 Liquid or Solid Characteristics: Causes smarting of the skin and first-degree burns on short
- exposure; may cause second-degree burns on long exposure
- 3.12 Odor Threshold: Currently not available
- 3.13 IDLH Value: Not listed.
- 3.14 OSHA PEL-TWA: Not listed. 3.15 OSHA PEL-STEL: Not listed.
- 3.16 OSHA PEL-Ceiling: Not listed.
- 3.17 EPA AEGL: Not listed

4. FIRE HAZARDS

- 4.1 Flash Point: 156°F O.C. 145°F C.C.
- 4.2 Flammable Limits in Air: 1.48%-11.9%
- 4.3 Fire Extinguishing Agents: Water, dry chemical, alcohol foam, carbon dioxide
- 4.4 Fire Extinguishing Agents Not to Be Used: Not pertinent
- 4.5 Special Hazards of Combustion Products: Not pertinent
- 4.6 Behavior in Fire: Not pertinent
- 4.7 Auto Ignition Temperature: 545°F
- 4.8 Electrical Hazards: Currently not available
- 4.9 Burning Rate: 3.0 mm/min.
- 4.10 Adiabatic Flame Temperature: Currently not available
- 4.11 Stoichometric Air to Fuel Ratio: 33.3
- 4.12 Flame Temperature: Currently not available
- 4.13 Combustion Molar Ratio (Reactant to Product): 11.0 (calc.)
- 4.14 Minimum Oxygen Concentration for Combustion (MOCC): Not listed

5. CHEMICAL REACTIVITY

- **5.1 Reactivity with Water:** Reacts slowly to form weak propionic acid; the reaction is not hazardous
- Reactivity with Common Materials: Slowly corrosive if wet
- 5.3 Stability During Transport: Stable
- 5.4 Neutralizing Agents for Acids and Caustics: Flush with water, rinse with sodium bicarbonate or lime solution
- 5.5 Polymerization: Not pertinent
- 5.6 Inhibitor of Polymerization: Not pertinent

6. WATER POLLUTION

- 6.1 Aquatic Toxicity:
 50 ppm/48 hr/water fleas/TLm/fresh water
 188 ppm/24 hr/bluegill/TLm/fresh water
- Waterfowl Toxicity: Currently not available
- 6.3 Biological Oxygen Demand (BOD): 1.3 lb/lb, 5 days
- Food Chain Concentration Potential: None
- 6.5 GESAMP Hazard Profile: Bioaccumulation: 0
 Damage to living resources: 2
 Human Oral hazard: 1 Human Contact hazard: I Reduction of amenities: X

7. SHIPPING INFORMATION

- 7.1 Grades of Purity: 97+%
- 7.2 Storage Temperature: Ambient
- 7.3 Inert Atmosphere: No requirement
- 7.4 Venting: Pressure-vacuum 7.5 IMO Pollution Category: C
- 7.6 Ship Type: 3
- 7.7 Barge Hull Type: Currently not available

8. HAZARD CLASSIFICATIONS

- 8.1 49 CFR Category: Corrosive material
- 8.2 49 CFR Class: 8 8.3 49 CFR Package Group: III
- 8.4 Marine Pollutant: No
- 8.5 NFPA Hazard Classification:

Category Classifi Health Hazard (Blue)	ication	
Health Hazard (Blue)	2	
Flammability (Red)	2	
Instability (Yellow)	1	

- 8.6 EPA Reportable Quantity: 5000 pounds
- 8.7 EPA Pollution Category: D
- 8.8 RCRA Waste Number: Not listed
- 8.9 EPA FWPCA List: Yes

9. PHYSICAL & CHEMICAL **PROPERTIES**

- 9.1 Physical State at 15° C and 1 atm: Liquid
- 9.2 Molecular Weight: 130.14
- 9.3 Boiling Point at 1 atm: 336°F = 169°C = 442°K
- 9.4 Freezing Point: -45°F = -43°C = 230°K
- 9.5 Critical Temperature: 660.2°F = 349°C =
- 9.6 Critical Pressure: 490 psia = 33 atm = 3.3 MN/m
- 9.7 Specific Gravity: 1.01 at 20°C (liquid)
- 9.8 Liquid Surface Tension: 30 dynes/cm = 0.030 N/m at 25°C
- 9.9 Liquid Water Interfacial Tension: Not
- 9.10 Vapor (Gas) Specific Gravity: 4.5
- 9.11 Ratio of Specific Heats of Vapor (Gas):
- 9.12 Latent Heat of Vaporization: 149 Btu/lb = 83 cal/g = 3.5 X 10⁵ J/kg 9.13 Heat of Combustion: (at 15°C) -10,320
- Btu/lb = $-5,740 \text{ cal/g} = -240 \text{ X } 10^5 \text{ J/kg}$
- 9.14 Heat of Decomposition: Not pertinent
- **9.15 Heat of Solution:** (est.) –36 Btu/lb = –20 cal/g = –0.84 X 10⁵ J/kg 9.16 Heat of Polymerization: Not pertinent
- 9.17 Heat of Fusion: Currently not available
- 9.18 Limiting Value: Currently not available
- 9.19 Reid Vapor Pressure: Low

PROPIONIC ANHYDRIDE

9.20 SATURATED LIQUID DENSITY		9.21 LIQUID HEAT CAPACITY		9.22 LIQUID THERMAL CONDUCTIVITY		9.23 LIQUID VISCOSITY	
Temperature (degrees F)	Pounds per cubic foot	Temperature (degrees F)	British thermal unit per pound-F	Temperature (degrees F)	British thermal unit inch per hour-square foot-F	Temperature (degrees F)	Centipoise
40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 190 200 210	63.990 63.610 63.230 62.240 62.260 61.700 61.320 60.940 60.560 60.170 59.790 59.410 59.030 58.650 58.270 57.590	40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 200 210	0.418 0.421 0.421 0.427 0.429 0.432 0.435 0.438 0.440 0.443 0.444 0.452 0.454 0.457 0.460 0.463 0.465	40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 200 210	0.917 0.913 0.913 0.911 0.909 0.907 0.905 0.903 0.901 0.899 0.897 0.895 0.893 0.891 0.884 0.882	40 50 60 70 80 90 100 110 120 130 140 150 160 170 180 200 210	1.431 1.306 1.196 1.099 1.091 1.014 0.937 0.869 0.808 0.753 0.704 0.659 0.618 0.582 0.548 0.517 0.489 0.463 0.440

9.24 SOLUBILITY IN WATER		9.25 SATURATED VAPOR PRESSURE		9.26 SATURATED VAPOR DENSITY		9.27 IDEAL GAS HEAT CAPACITY	
Temperature (degrees F)	Pounds per 100 pounds of water	Temperature (degrees F)	Pounds per square inch	Temperature (degrees F)	Pounds per cubic foot	Temperature (degrees F)	British thermal unit per pound-F
	- REACTS SLOYL	70 80 90 100 110 120 130 140 150 160 170 180 190 200 210 220 230 240 250 260 270 280 290 300 310 320	0.025 0.035 0.049 0.069 0.094 0.128 0.172 0.229 0.302 0.395 0.512 0.658 0.840 1.063 1.337 1.670 2.072 2.556 3.134 3.821 4.633 5.588 6.707 8.012 9.526 11.280	70 80 90 100 110 120 130 140 150 160 170 180 190 200 210 220 230 240 250 260 270 280 290 310 320	0.00056 0.00079 0.00109 0.00148 0.00200 0.00267 0.00354 0.00463 0.00600 0.00772 0.00985 0.01247 0.01566 0.01953 0.02420 0.02978 0.03642 0.04428 0.045352 0.06434 0.07695 0.09157 0.10840 0.12780 0.15000 0.17530	0 25 50 75 100 125 125 125 125 125 125 125 125 125 125	0.275 0.283 0.291 0.299 0.306 0.314 0.322 0.330 0.338 0.346 0.354 0.362 0.369 0.377 0.385 0.393 0.401 0.409 0.417 0.424 0.432 0.440 0.448 0.456 0.464